



# CalARP

# Offsite Consequence Analysis

**Jack Becker**

**Compliance Services Manager,  
Condor Earth**

**TH-A1**

**March 27, 2025**

27th California Unified Program  
Annual Training Conference  
March 24-27, 2025



# PSM / RMP / CalARP Components

- Registration.....(RMP/CalARP)
- Executive Summary.....(RMP/CalARP)
- Management System.....(RMP/CalARP)
- Hazard Assessment.....(RMP/CalARP)
- Prevention Program Elements.....(PSM/RMP/CalARP)
- Emergency Response Program.....(PSM/RMP/CalARP)

# CalARP Hazard Assessment

- 5-Year Accident History
- Offsite Consequence Analysis (OCA)
  - Worst-case and alternative release scenarios
  - Offsite impacts to public and environment

# CalARP Offsite Consequence Analysis

## Agenda

- Applicability
- Parameters
- Worst-case and Alternative Scenarios
- Modeling Software and Examples
  - RMP\*Comp, ALOHA and EJScreen
  - Toxic gases, liquids and solids
  - Flammable substances

# Poll Question 1

What would you like to learn most about in this session?

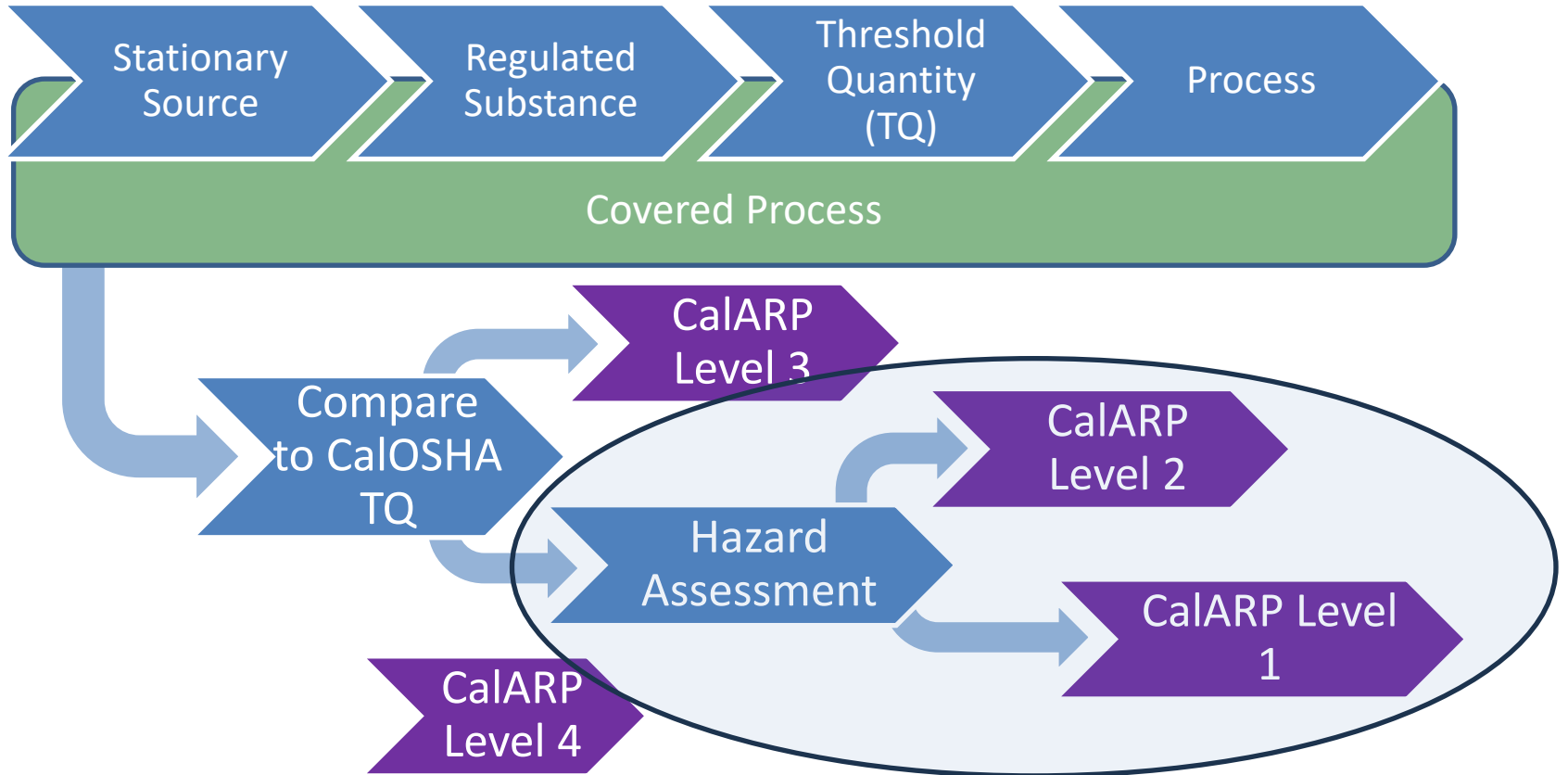


# Right to Know

California Health and Safety Code, Division 20, Chapter 6.11, Section 25531.1.

The Legislature finds and declares that the public has a right to know about acutely hazardous materials accident risks that may affect their health and safety, and that this right includes full and timely access to hazard assessment information, including offsite consequence analysis for the most likely hazards, which identifies the offsite area which may be required to take protective action in the event of an acutely hazardous materials release.

# Applicability



# Applicability

## Program Level 1 (no offsite impacts)

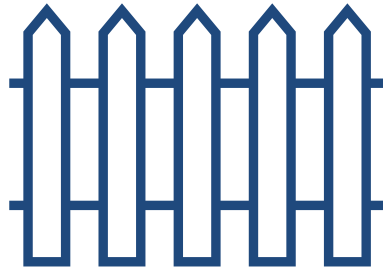
- Prepare one worst-case release scenario
- Report the 5-year accident history



# Offsite Definition

19 CCR § 5050.3(rr)

“Offsite” means areas beyond the property boundary of the stationary source, and areas within the property boundary to which the public has routine and unrestricted access during or outside business hours.



Facility Fenceline

0.4 mile  
0 Population

0.4 mile  
160 Population

Anaheim  
Garden Grove



am  
e

# Poll Question 2

Are there offsite impacts from the red worst-case release?



# Reclassify Program Level

California Health and Safety Code, Division 20, Chapter 6.11, Section 25534

Reclassification of a process whether there is a significant likelihood that the use of regulated substances by a stationary source may pose a regulated substances accident risk:

- Higher program level
- Exempt
- Lower program level

# Applicability

## Program Level 2, 3 or 4

- Prepare at least one worst-case release scenario
  - Greatest distance to endpoint for substances
  - If different public receptors are affected for both flammable and toxic processes, report additional worst-case
- Prepare alternative release scenarios for each process for toxic substances
- Prepare one alternative release for flammables
- Report the 5-year accident history

# Toxic Endpoints

Toxic Endpoints (listed in [Appendix A of CCR, Title 19, Division 5, Chapter 2](#))

Ammonia: 0.14 mg/L

Chlorine: 0.0087 mg/L

Nitric Acid: 0.026 mg/L

Sulfur Dioxide: 0.0078 mg/L

Paraquat dichloride: 0.0005 mg/L

Acrolein [2-Propenal]: 0.0011 mg/L

# Toxic Endpoints

Ammonia mg/L to PPM conversion

$$\text{Endpoint (ppm)} = \frac{[\text{Endpoint (mg/L)} \times 1000 \times 24.5]}{[\text{Molecular Weight}]}$$

$$200 \text{ ppm} = \frac{(0.14 \text{ mg/L} \times 1000 \times 24.5)}{17.03}$$

Appendix A References for Consequence Analysis Methods

<https://www.epa.gov/sites/default/files/2017-05/documents/oca-apds.pdf>

27th California Unified Program  
Annual Training Conference  
March 24-27, 2025

# Flammable Endpoints

- Overpressure of 1 pound per square inch (psi) for vapor cloud explosions.
- Radiant heat/exposure time. A radiant heat of 5 kw/m<sup>2</sup> for 40 seconds.
- Lower flammability limit. A lower flammability limit as provided in NFPA documents or other generally recognized sources.



# Worst-case Release Parameters

## Quantity released

- Greatest amount held in single vessel or pipe
- Administrative controls (procedures limiting quantity)

## Weather conditions

- F atmospheric stability
- 1.5 meters/second wind speed
- Highest daily maximum temperature within 3 years (liquids)

## Release height

- Ground level release (0 feet)

# Worst-case Release Parameters

## Duration of release

- 10 minutes for gases
- Instantaneous spill and volatilization for liquids and refrigerated gases handled as liquid
- One hour for toxic solids

## Substance temperature

- Refrigerated liquids at boiling point
- Account for toxic liquid temperature in scenario

# Worst-case Release Parameters

Passive mitigation must be able to withstand the release event and remain functional

- Building enclosure
- Containment dike

## Surface Roughness

- Urban: Many obstacles in the immediate area
- Rural: Flat, unobstructed

W



Anaheim  
Garden Grove



am  
e

# Poll Question 3

Would you select urban or rural surface roughness?



# Worst-case Release Selection

Stationary source with multiple processes or parameters:

- Assess worst-case scenario for the processes with the greatest quantity in a vessel or pipe
- Assess other scenarios with a higher pressure or temperature
- Assess additional scenarios closer the facility boundary.

Select the worst-case with the greatest distance to endpoint beyond the stationary source boundary.

- Smaller quantities handled at higher temperature or pressure
- Proximity to the boundary or fence line of the stationary source

# Alternative Release Parameters

## Toxic Substances

- Analyze at least one alternative release scenario for each regulated substance

## Flammable Substances

- One alternative to represent flammable substance processes

# Alternative Release Parameters

## Scenario selection:

- More likely to occur than the worst-case scenario
- Reach an endpoint offsite, unless no such scenario exists
- Reach a public receptor, unless no such scenario exists

## Factors in selecting the scenario:

- Five-year accident history
- Accidents / incidents in related industry
- Failure scenarios identified in the Hazard Review or Process Hazard Analysis



# Alternative Release Parameters

## Mitigation

- Active: Emergency shut down, transfer or deluge systems
- Passive: Building enclosure or containment berms

## Weather conditions

- Typical conditions may be used

## Surface Roughness

- Urban: Many obstacles in the immediate area
- Rural: Flat, unobstructed

# Offsite Impacts

## Public

- Estimate the population
  - Marplot uses 2010 census data
  - EJScreen uses 2020 census data
- 2 significant digits
- Note the presence of public institutions in the RMP

## Public receptors:

Schools, childcare facilities, hospitals, long term health care facilities, prisons, parks, recreational areas and major commercial, office or industrial buildings.

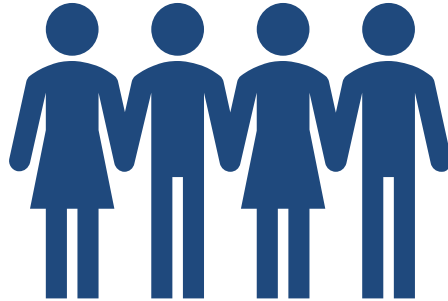
# Definitions

19 CCR § 5050.3(ww)

“Population” means the public

19 CCR § 5050.3(eee)

“Public” means any person except employees or contractors at the stationary source.



# Offsite Impacts

There is no required methodology for population estimates

## [EPA RMP OCA Guidance](#)

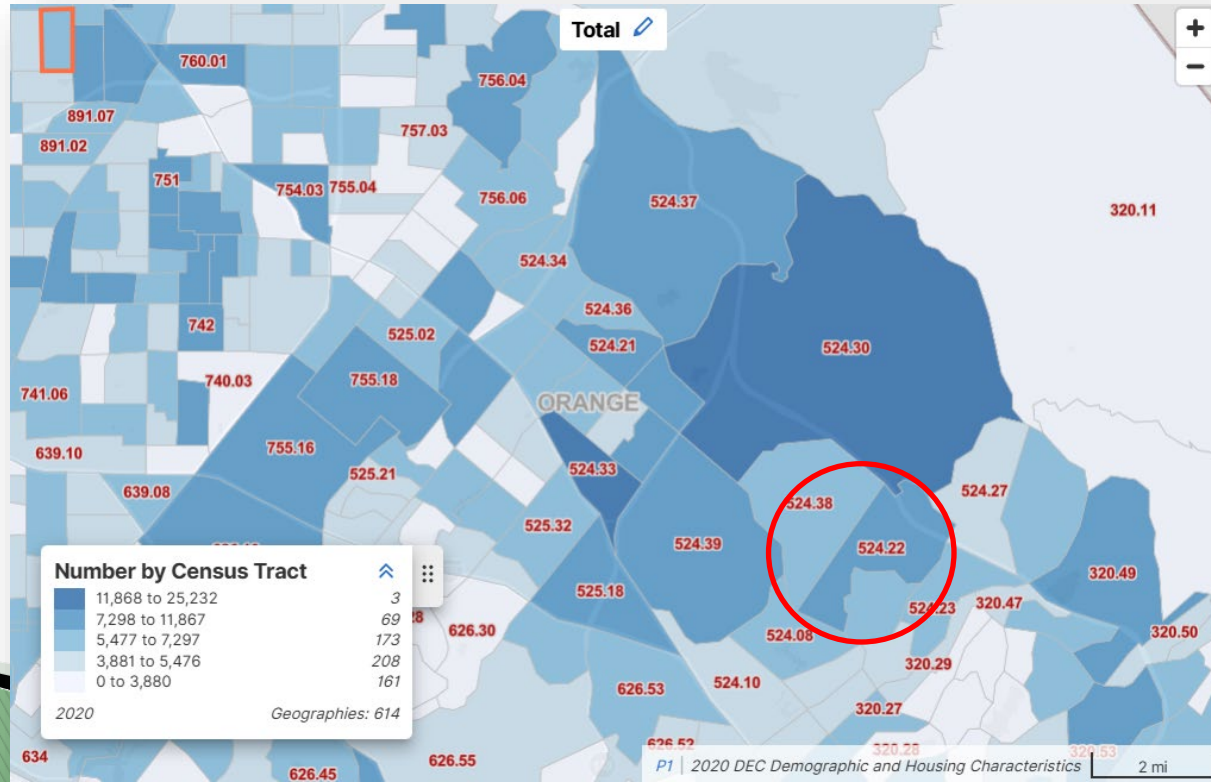
- May use the most recent Census data or other source you believe is more accurate
- You are not required to update Census data or conduct any surveys to develop your estimates

## Marplot Population Estimate Methodology

- Average population per square mile of each Census tract
- Apply percentage of tract area within toxic endpoint
- Sum of total

# Offsite Impacts

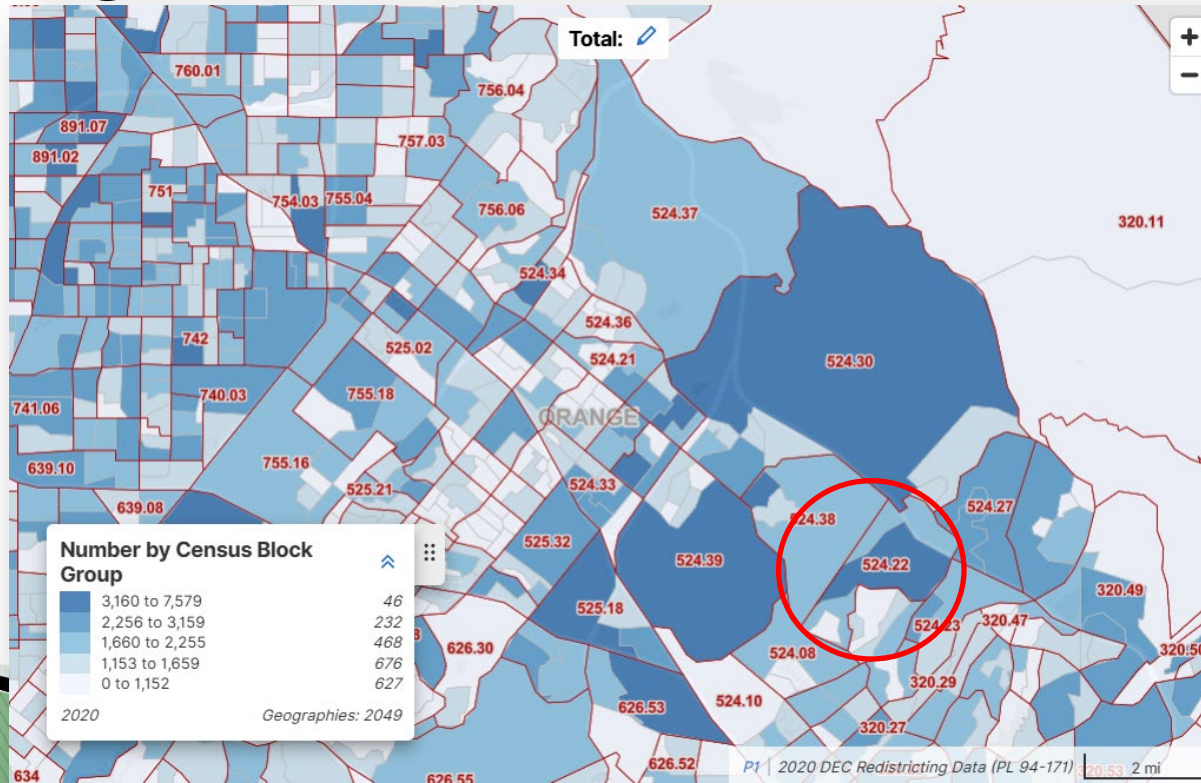
## Orange County Census Tract Population



California Unified Program  
Annual Training Conference  
March 24-27, 2025

# Offsite Impacts

## Orange County Census Block Group Population



California Unified Program  
Annual Training Conference  
March 24-27, 2025

# Offsite Impacts

## Environmental

- List environmental receptors within the distance to endpoint

## Environmental receptors:

- National or state parks, forests, or monuments; officially designated wildlife sanctuaries, preserves, refuges, or areas; and Federal wilderness areas



# Offsite Impacts

Environmental Justice Screening Tool (EJScreen)

<https://www.epa.gov/ejscreen>

EJScreen suggested by NOAA for population estimates due to inability to update Marplot with 2020 Census data.

EJ Screen has been taken down by EPA





# Offsite Impacts

[Public Environmental Data Partners](#) created an unofficial copy of EJScreen [screening-tools.com/epa-ejscreen](https://screening-tools.com/epa-ejscreen)

- The copy provides the same population estimate results as the original
- Population estimates use block groups instead of Census tracts
- Schools, hospitals, prisons and parks are included in the mapping tool

**EJScreen** Environmental Justice Screening and Mapping Tool (Version 2.3)

This is an unofficial copy of EJScreen hosted by the [Public Environmental Data Partners](#). We are working on an overhaul, but in the meantime some links and text may incorrectly suggest that this site is affiliated with the US Government

anaheim mariott

Schools

Stoddard Park

Anheim Garden Walk

Disney California Adventure Park

Fonderoan Pl

California Unified Program Training Conference March 24-27, 2025

# Offsite Impacts

Instructions for using EJScreen for CalARP and RMP and Offsite Consequence Analysis <https://condorearth.com/wp-content/uploads/2025/03/EJScreen-Instructions.pdf>

**EJScreen** Environmental Justice Screening and Mapping Tool (Version 2.3)  
This is an unofficial copy of EJScreen hosted by the Public Environmental Data Partners. We are working on an overhaul, but in the meantime

Select a location to access reports **Clear**

- Drop a Pin
- Draw an Area
- Add a Path
- Select an Area

**Reports**

**EJScreen Reports and Charts**

Name:

Buffer: 1 mi

[EJScreen Community Report](#)

[Delete this site](#)



1 Mile Ring Centered at NA, NA  
Area in Square Miles: 3.14

27th California Unified Program  
Annual Training Conference  
March 24-27, 2025

# Offsite Consequence Analysis Updates

## Update Requirements

- Every five years, or
- When a process change increases or decreases the distance to toxic endpoint by a factor of 2 or more



# Poll Question 4

What else is required if the worst-case distance to endpoint decreases by a factor of two or more?



# Offsite Consequence Analysis Updates

## Update Requirements

- Every five years, or
- When a process change increases or decreases the distance to toxic endpoint by a factor of 2 or more
  - Revise and update the RMP within 6 months

# Documentation

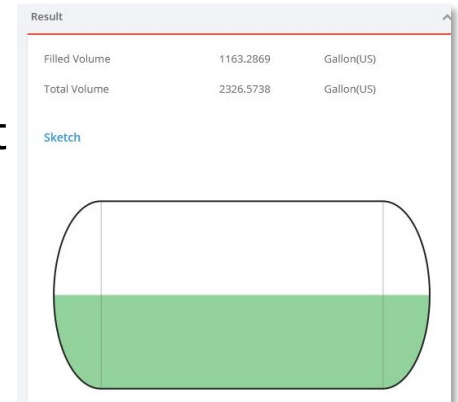
## Worst-case and Alternative

- Description of scenario (vessel, pipe and substance)
- Assumptions, parameters used and rationale
  - Administrative controls and any passive mitigation
  - Effect of the controls and mitigation on the release quantity and rate

Estimate quantity released, release rate and duration

Methodology and model used for distance to endpoint

Data used for estimating public and environmental receptors



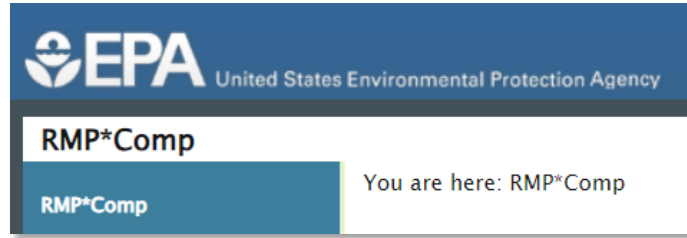
# Documentation

## Review of 41 RMPs by Los Angeles County Fire CUPA

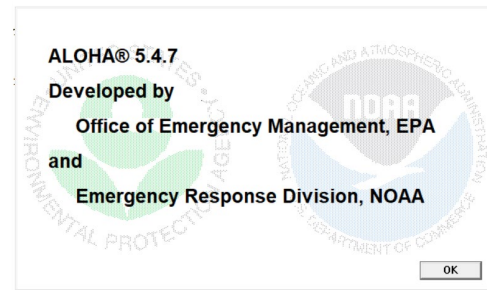
- Majority of the OCAs did not document a Census year
  - 1 included a statement that “most recently published census data” was used (7/30/24)
  - 1 other referenced data from “EPAs Marplot application software version 4.2.3” (5/3/24)
  - 2 documented that 2010 census data from MARPLOT Version 5.1.1 was used (March 2024 & 12/5/23)

# Examples

RMP\*Comp



ALOHA



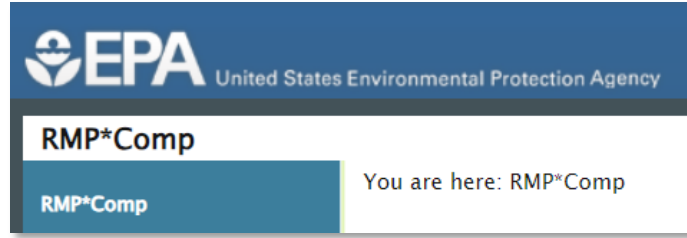
Marplot



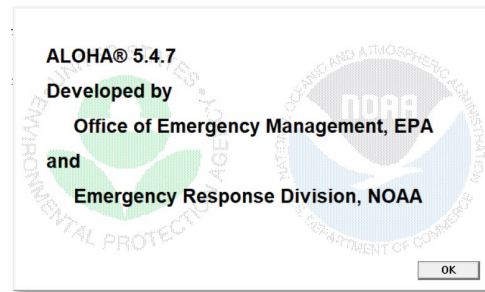


# Examples

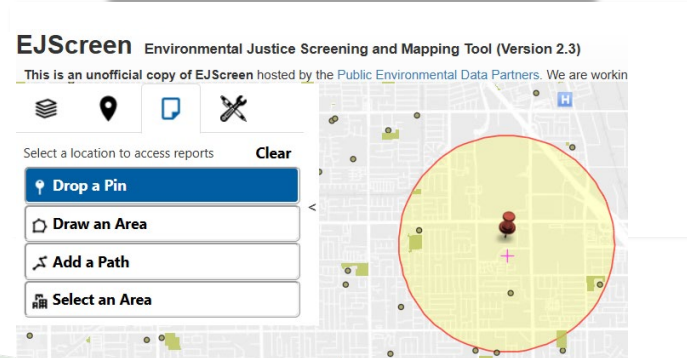
RMP\*Comp



ALOHA



EJScreen

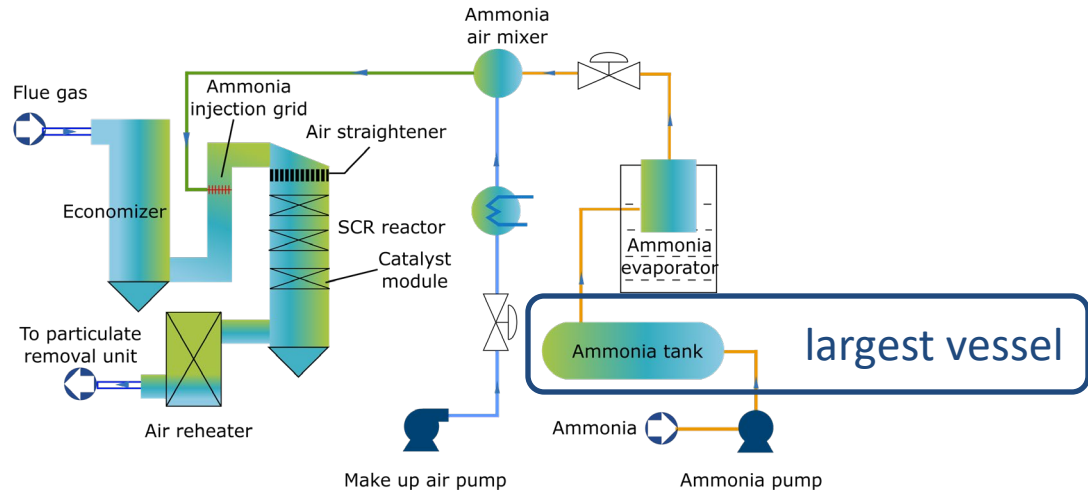


27th California Unified Program  
Annual Training Conference  
March 24-27, 2025



# Example 1

Worst-case release from a biomass plant with a selective catalytic reduction process that contains up to 51,000 pounds of ammonia.



# Example 1

Worst-case release scenario

Quantity: 51,000 pounds contained within one storage vessel

Physical state: Liquified under pressure

Terrain: Rural, open area with few obstructions

Mitigation: None, located outside

# RMP\*Comp

- Provides the distance to endpoint results from simple generalized calculations
- Follows Risk Management Program Guidance For Offsite Consequence Analysis
- Provides results in 0.1 mile increments up to 25 miles
- Weather conditions are not adjustable for toxic gases

# Example 1

|  |            |               |
|--|------------|---------------|
| Acetylene [Ethyne]                                 | 74-86-2    | Flammable Gas |
| Acrolein   | 107-02-8   | Toxic Liquid  |
| Acrylonitrile                                      | 107-13-1   | Toxic Liquid  |
| Acrylyl chloride                                   | 814-68-6   | Toxic Liquid  |
| Allyl alcohol                                      | 107-18-6   | Toxic Liquid  |
| Allylamine   | 107-11-9   | Toxic Liquid  |
| Ammonia (anhydrous)                                | 7664-41-7  | Toxic Gas     |
| Ammonia (water solution)                           | 7664-41-7  | Toxic Liquid  |
| Arsenous trichloride                               | 7784-34-1  | Toxic Liquid  |
| Arsine   | 7784-42-1  | Toxic Gas     |
| Boron trichloride                                  | 10294-34-5 | Toxic Gas     |
| Boron trifluoride                                  | 7637-07-2  | Toxic Gas     |
| Boron trifluoride compound with methyl ether (1:1) | 353-42-4   | Toxic Liquid  |

# Example 1

## Errors Found

No errors found

## Chemical Information

Chemical Name: Ammonia (anhydrous)

CAS Number: 7664-41-7

Chemical Type: Toxic Gas

## Worst-case Analysis

? Scenario type:  Worst-case  Alternative

? Physical state:  Unliquefied  
 Liquefied by refrigeration  
 Liquefied under pressure

? Quantity released:

? Surrounding terrain type:  Urban (many obstacles in the immediate area)  
 Rural (terrain generally flat and unobstructed)

## Mitigation measures

Check the checkbox below if the following mitigation measure is in place in your process.

? Release in enclosed space, in direct contact with   
outside air:

# Example 1

## Estimated Distance Calculation

? Estimated distance to toxic endpoint: 4.0 miles (6.4 kilometers)

This is the downwind distance to the toxic endpoint specified for this regulated substance under the RMP Rule. Report all distances shorter than 0.1 mile as 0.1 mile, and all distances longer than 25 miles as 25 miles.

Same scenario in ALOHA is greater than 6 miles

```
THREAT ZONE:
```

```
Model Run: Gaussian
```

```
Red : greater than 6 miles --- (0.14 mg/liter)
```

# Exam

## Scenario Summary

**Chemical:** Ammonia (anhydrous)

**CAS number:** 7664-41-7

**Threat type:** Toxic Gas

**Scenario type:** Worst-case

**Physical state:** Liquefied under pressure

**Quantity released:** 51000 pounds

**Release duration:** 10 min

**Release rate:** 5100 pounds per minute

**Mitigation measures:** NONE

**Surrounding terrain type:** Rural surroundings (terrain generally flat and unobstructed)

**Toxic endpoint:** 0.14 mg/L; basis: ERPG-2

### Assumptions about this scenario

**Wind speed:** 1.5 meters/second (3.4 miles/hour)

**Stability class:** F

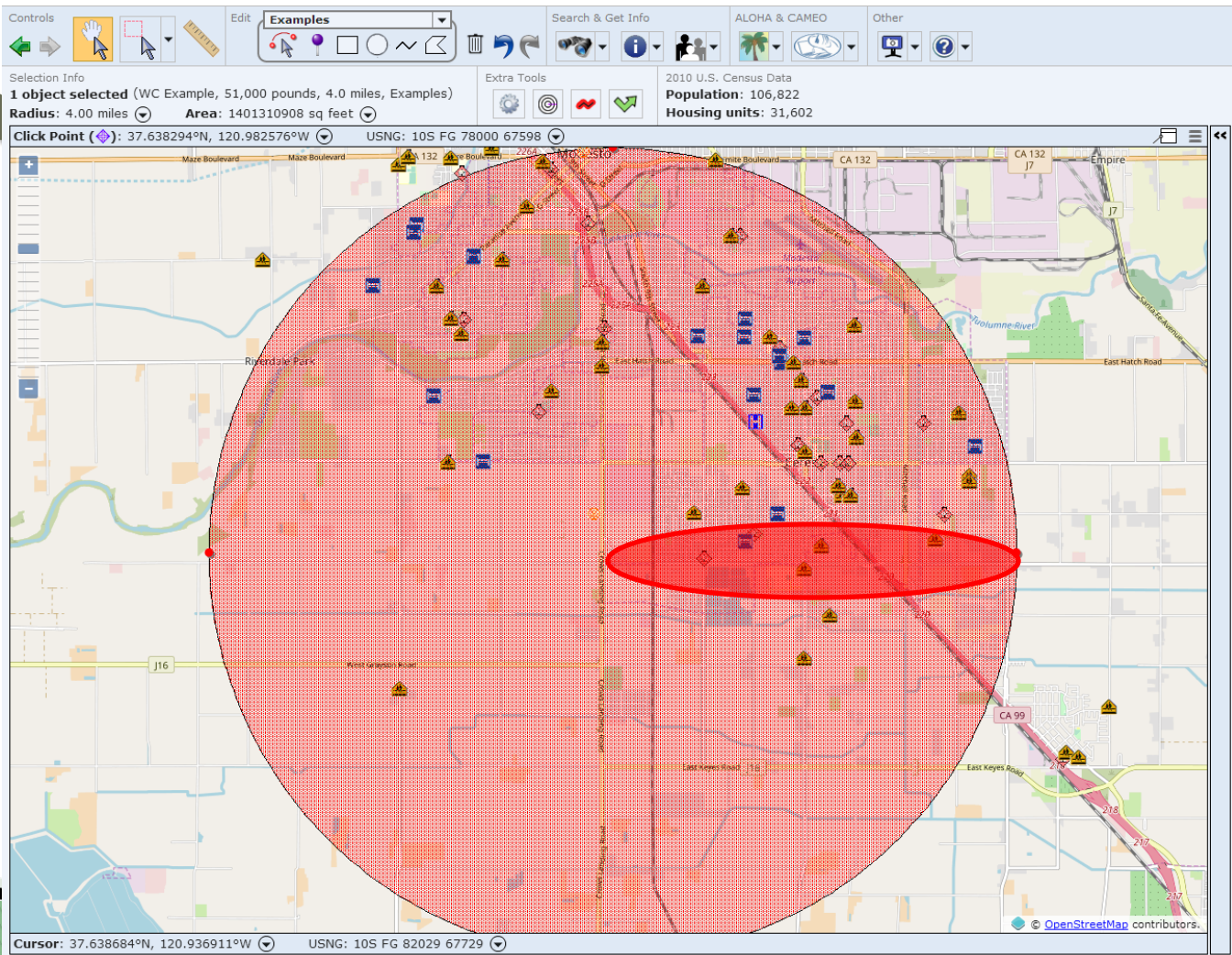
**Air temperature:** 77 degrees F (25 degrees C)





# Exam

Wind  
→



# Exam

Controls | Edit | Search & Get Info | ALOHA & CAMEO | Other

Selection Info: 1 object selected (WC Example, 51,000 pounds, 4.0 miles, Examples)

Extra Tools | 2010 U.S. Census Data: Population: 106,822

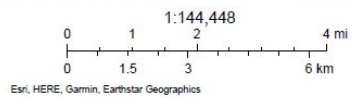
## SCDER Worst-case Distance to Endpoint: 4 miles Population: 110,757

Wind  
→



3/26/2025

- Modesto
- Search Result (point)
- Prisons
- Parks
- Natural Resources Conservation Service (NRCS)
- Non-Governmental Organization
- State Fish and Wildlife
- County / Regional Agency Land
- City Land
- Hospitals
- Schools



Map navigation controls including zoom in/out, pan, and a vertical scroll bar.

nified Program  
g Conference  
27, 2025



# Example 1

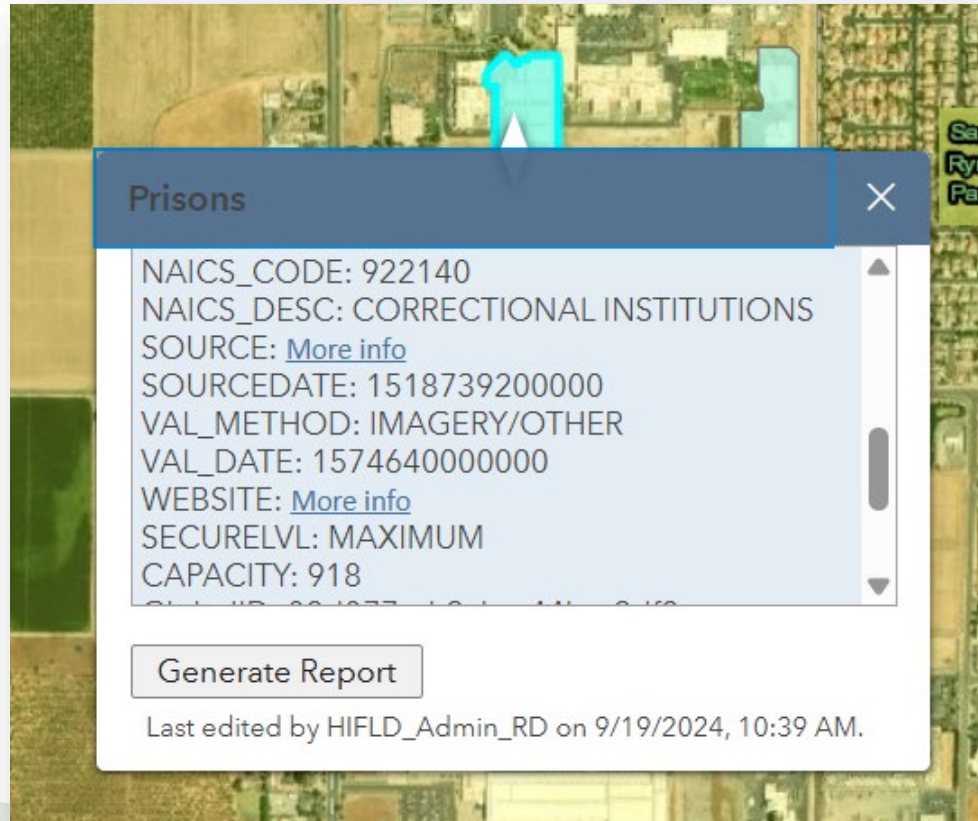
Report the public receptor types with the distance to toxic endpoint.

| 2.13 Public receptors within distance to endpoint |   |
|---|---|
| 2.13.a. Schools                                   | Y |
| 2.13.b. Residences                                | Y |
| 2.13.c. Hospitals                                 | Y |
| 2.13.d. Prison/Correctional Facilities            | Y |
| 2.13.e. Recreational Areas                        | Y |

A list of public receptors is not required.

|        |                                       |                        |      |    |
|--------|---------------------------------------|------------------------|------|----|
| School | Lodi Academy                          | 1230 S. Central Avenue | Lodi | CA |
| School | Lodi Seventh-Day Adventist Elementary | 1240 S. Central Avenue | Lodi | CA |
| School | Clyde Needham Elementary School       | 420 S. Pleasant Avenue | Lodi | CA |
| School | Heritage Primary Elementary School    | 509 E. Eden Street     | Lodi | CA |

# Example 1



**Prisons** [Close]

NAICS\_CODE: 922140  
NAICS\_DESC: CORRECTIONAL INSTITUTIONS  
SOURCE: [More info](#)  
SOURCEDATE: 1518739200000  
VAL\_METHOD: IMAGERY/OTHER  
VAL\_DATE: 1574640000000  
WEBSITE: [More info](#)  
SECURELVL: MAXIMUM  
CAPACITY: 918

[Generate Report](#)

Last edited by HIFLD\_Admin\_RD on 9/19/2024, 10:39 AM.

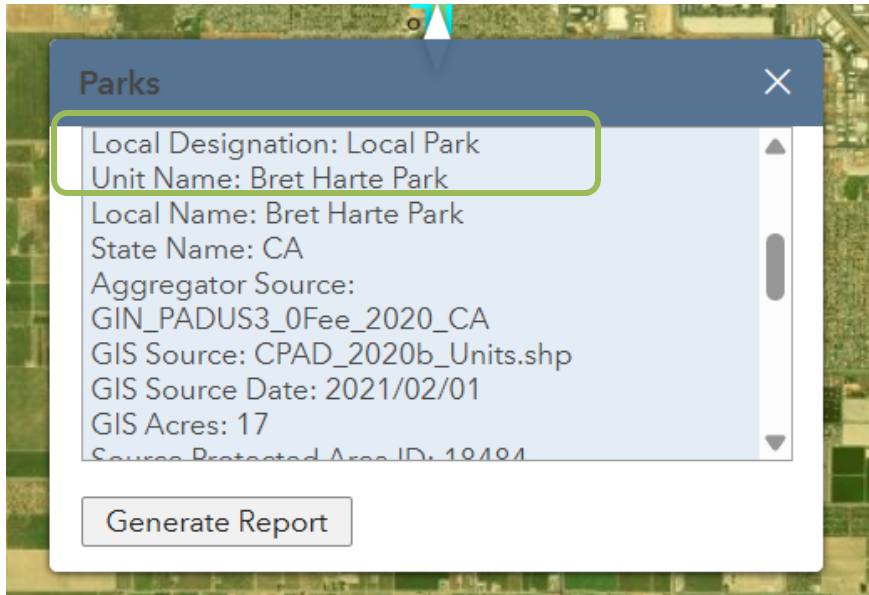
# Example 1

Legend displays the features at extent of the map when printed, not only in the buffer



Easements are included in the parks layer

# Example 1

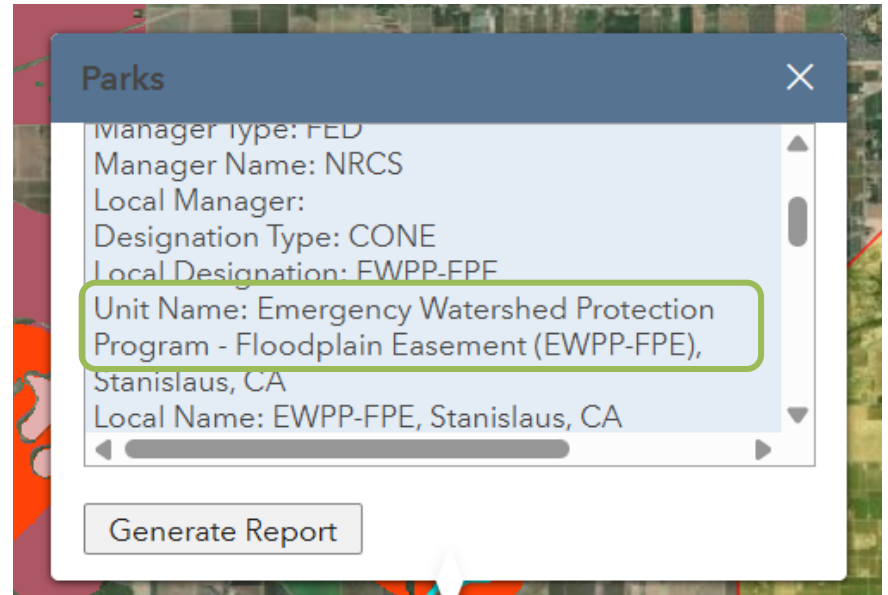


A screenshot of a web application showing a popup window titled "Parks" with a close button (X) in the top right corner. The popup contains a list of details for a park. A green rectangular box highlights the first two lines: "Local Designation: Local Park" and "Unit Name: Bret Harte Park". Below the highlighted text, the following details are listed: "Local Name: Bret Harte Park", "State Name: CA", "Aggregator Source: GIN\_PADUS3\_0Fee\_2020\_CA", "GIS Source: CPAD\_2020b\_Units.shp", "GIS Source Date: 2021/02/01", "GIS Acres: 17", and "Source Protected Area ID: 19494". At the bottom of the popup is a button labeled "Generate Report".

**Parks** [X]

Local Designation: Local Park  
Unit Name: Bret Harte Park  
Local Name: Bret Harte Park  
State Name: CA  
Aggregator Source: GIN\_PADUS3\_0Fee\_2020\_CA  
GIS Source: CPAD\_2020b\_Units.shp  
GIS Source Date: 2021/02/01  
GIS Acres: 17  
Source Protected Area ID: 19494

Generate Report



A screenshot of a web application showing a popup window titled "Parks" with a close button (X) in the top right corner. The popup contains a list of details for a park. A green rectangular box highlights the following lines: "Unit Name: Emergency Watershed Protection Program - Floodplain Easement (EWPP-FPE), Stanislaus, CA". The other details listed are: "Manager type: FED", "Manager Name: NRCS", "Local Manager:", "Designation Type: CONE", "Local Designation: EWPP-FPE", and "Local Name: EWPP-FPE, Stanislaus, CA". At the bottom of the popup is a button labeled "Generate Report".

**Parks** [X]

Manager type: FED  
Manager Name: NRCS  
Local Manager:  
Designation Type: CONE  
Local Designation: EWPP-FPE  
Unit Name: Emergency Watershed Protection Program - Floodplain Easement (EWPP-FPE), Stanislaus, CA  
Local Name: EWPP-FPE, Stanislaus, CA

Generate Report

# Example 2

Worst-case release from a water treatment facility that stores up to 3,200 gallons of 19% aqueous ammonia. The storage tank is within a containment dike of 600 square feet.

The process contains approximately 4,700 pounds of ammonia. Model the instantaneous spill and volatilization.





# Example 2 – RMP\*Comp

Worst-case release scenario

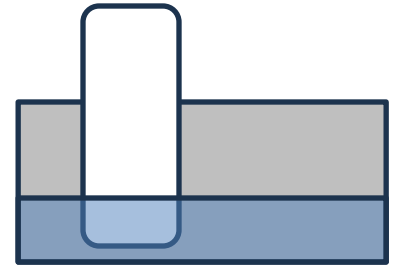
Quantity: 3,200 gallons of 20-percent aqueous ammonia in a storage tank.

Physical state: Liquid

Temperature of liquid: 109 °F

Terrain: Rural, open area with few obstructions.

Mitigation: None, located outside.



# Example 2 – RMP\*Comp

## Errors Found

No errors found

## Chemical Information

Chemical Name: Ammonia (water solution)

CAS Number: 7664-41-7

Chemical Type: Toxic Liquid

## Worst-case Analysis

? Scenario type:  Worst-case  Alternative

? Initial concentration (weight percent): 20 ▾

? Liquid temperature: 109 ° Fahrenheit ▾

? Quantity released: 3200 gallons ▾

? Surrounding terrain type:  Urban (many obstacles in the immediate area)  
 Rural (terrain generally flat and unobstructed)

## Mitigation measures

Check the checkbox below if the following mitigation measure is in place in your process.

? Release in enclosed space, in direct contact with outside air:

# Example

## Estimated Distance Calculation

**Estimated distance to toxic endpoint:** 1.2 miles (1.9 kilometers)

This is the downwind distance to the toxic endpoint specified for this regulated substance under the RMP Rule. Report all distances shorter than 0.1 mile as 0.1 mile, and all distances longer than 25 miles as 25 miles.

## Scenario Summary

**Chemical:** Ammonia (water solution)

**Initial concentration:** 20 %

**CAS number:** 7664-41-7

**Threat type:** Toxic Liquid

**Scenario type:** Worst-case

**Liquid temperature:** 109 F

**Quantity released:** 3200 gallons

**Release duration:** 10 min

**Release rate:** 489 pounds per minute

**Mitigation measures:** NONE

**Surrounding terrain type:** Rural surroundings (terrain generally flat and unobstructed)

**Toxic endpoint:** 0.14 mg/L; basis: ERPG-2

## Assumptions about this scenario

**Wind speed:** 1.5 meters/second (3.4 miles/hour)

**Stability class:** F

**Air temperature:** 77 degrees F (25 degrees C)

# Example 2 – ALOHA

Worst-case release scenario

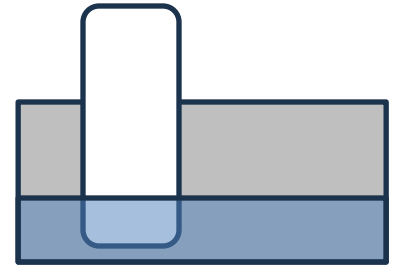
Quantity: 3,200 gallons of 19-percent aqueous ammonia in a storage tank

Physical state: Liquid

Air and liquid temperature: 109 °F

Terrain: Open country (Rural)

Mitigation: 600 square foot containment



# Example 2 - ALOHA

Chemical Information

View:  Pure Chemicals  
 Solutions

AQUEOUS AMMONIA  
HYDROCHLORIC ACID  
HYDROFLUORIC ACID  
NITRIC ACID  
OLEUM

Solution Strength:  % (by Weight)

The percentage of ammonia in solution.  
Allowable range is 0 to 30 percent.

Select  
Cancel  
Help



# Example 2 - ALOHA

**Atmospheric Options**

Wind Speed is :   knots  mph  meters/sec

Wind is from :  Enter degrees true or text (e.g. ESE)

Measurement Height above ground is:

   OR  enter value :   feet  meters

---




Ground Roughness is :

Open Country  Urban or Forest OR  Input Roughness (Z<sub>0</sub>) :

Open Water

---

Select Cloud Cover :

      OR  enter value :  (0 - 10)

complete cover  partly cloudy  clear

# Example 2 - ALOHA

Atmospheric Options 2

Air Temperature is :  Degrees  F  C




Stability Class is :   A  B  C  D  E  F

Inversion Height Options are :

No Inversion  Inversion Present. Height is :   feet  meters

---

Select Humidity :

wet  medium  dry OR  enter value :  %  
(0 - 100)



# Example 2 - ALOHA

**Puddle Input**

Puddle  area  diameter is:  square  feet  yards  meters

---

Select one and enter appropriate data

Volume of puddle  
 Average depth of puddle  
 Mass of puddle

Volume is:   gallons  liters  
 cubic feet  cubic meters



# Example 2 - ALOHA

Ground Type, Ground and Puddle Temperature

Select ground type Help

- Default soil (select this if unknown)
- Concrete
- Sandy dry soil
- Moist sandy soil
- Water (ALOHA does not model solutions on water)

---

Input ground temperature Help

- Use air temperature (select this if unknown)
- Ground temperature is   F  C

---

Input initial puddle temperature Help

- Use ground temperature (select this if unknown)
- Use air temperature
- Initial puddle temperature is   F  C

OK Cancel

# Example 2 - ALOHA

Toxic Level of Concern

Select Toxic Level of Concern:

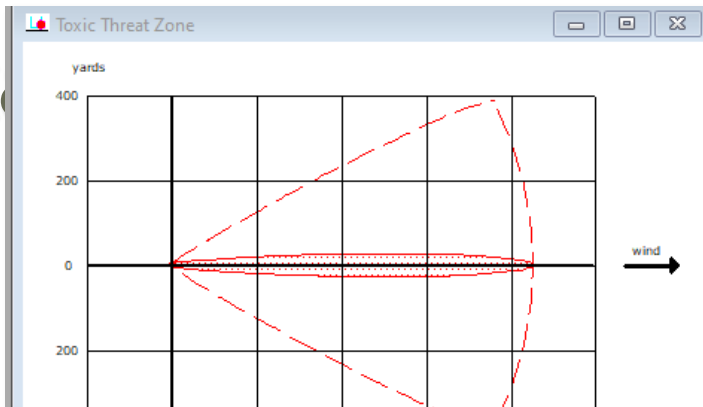
Red Threat Zone

LOC:

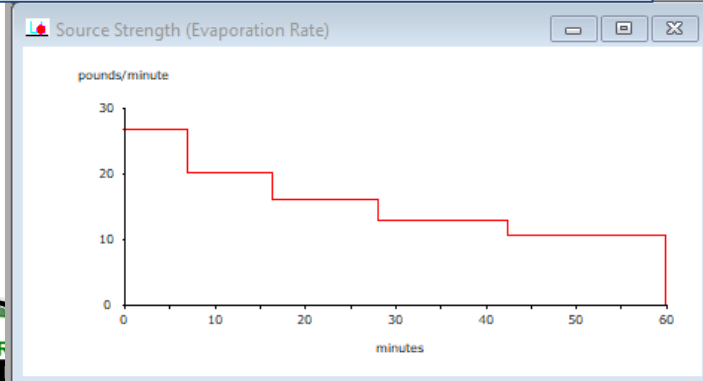
ppm  
 milligrams/cubic meter  
 milligrams/liter  
 grams/cubic meter



Ex



Release rate:  
ALOHA 26.7 pounds/minute  
RMP\*Comp 489 pounds/minute



Text Summary

**SITE DATA:**  
Location: MOUNTAIN HOUSE, CALIFORNIA  
Building Air Exchanges Per Hour: 0.57 (unsheltered single storied)  
Time: August 28, 2018 1410 hours PDT (user specified)

**CHEMICAL DATA:**  
Chemical Name: AQUEOUS AMMONIA  
Solution Strength: 19% (by weight)  
Ambient Boiling Point: 121.2° F  
Partial Pressure at Ambient Temperature: 0.70 atm  
Ambient Saturation Concentration: 704,180 ppm or 70.4%  
Hazardous Component: AMMONIA  
CAS Number: 7664-41-7 Molecular Weight: 17.03 g/mol  
AEGL-1 (60 min): 30 ppm AEGL-2 (60 min): 160 ppm AEGL-3 (60 min): 11  
IDLH: 300 ppm LEL: 150000 ppm UEL: 280000 ppm

**ATMOSPHERIC DATA: (MANUAL INPUT OF DATA)**  
Wind: 1.5 meters/second from w at 3 meters  
Ground Roughness: open country Cloud Cover: 5 tenths  
Air Temperature: 109° F  
Stability Class: F (user override)  
No Inversion Height Relative Humidity: 50%

**SOURCE STRENGTH:**  
Evaporating Puddle (Note: chemical is flammable)  
Puddle Area: 600 square feet Puddle Volume: 3200 gallons  
Ground Type: Concrete Ground Temperature: 109° F  
Initial Puddle Temperature: 104° F  
Release Duration: ALOHA limited the duration to 1 hour  
Max Average Sustained Release Rate: 26.7 pounds/min  
(averaged over a minute or more)  
Total Amount Hazardous Component Released: 941 pounds

**THREAT ZONE:**  
Model Run: Gaussian  
Red : 853 yards --- (0.14 mg/liter)

# ALOHA

Allows for greater scenario details than RMP\*Comp

- Weather conditions are editable
- Substance and containment release details
- Models a changing release rate over time
- Maximum distance is 6 miles

# Example 3

Alternative release of chlorine from a 5/16" (0.3125) diameter hole at 150 psig assumed 25 °C temperature



# Example 3

Alternative release of chlorine from a 5/16" (0.3125) diameter hole at 150 psig assumed 25 °C temperature

$$QR = HA \times Pt \times \frac{1}{\sqrt{T_t}} \times GF$$

|        |       |   |   |
|--------|-------|---|---|
| where: | $QR$  | = | Release rate (pounds per minute)  |
|        | $HA$  | = | Hole or puncture area (square inches) (from hazard evaluation or best estimate)   |
|        | $P_t$ | = | Tank pressure (pounds per square inch absolute (psia)) (from process information; for liquefied gases, equilibrium vapor pressure at 25 °C is included in Exhibit B-1, Appendix B)  |
|        | $T_t$ | = | Tank temperature (K), where K is absolute temperature in kelvins; 25 °C (77 °F) is 298 K  |
|        | $GF$  | = | Gas Factor, incorporating discharge coefficient, ratio of specific heats, molecular weight, and conversion factors (listed for each regulated toxic gas in Exhibit B-1, Appendix B) |

# Example 3

Alternative release of chlorine from a 5/16" (0.3125) diameter hole at 150 psig assumed 25 °C temperature

$$QR = HA \times Pt \times \frac{1}{\sqrt{T_t}} \times GF$$

$$6.64 \frac{\text{lbs}}{\text{minute}} = 0.024 \times 164.7 \times \frac{1}{\sqrt{298}} \times 29$$

$$399 \text{ pounds} = 6.65 \text{ lbs./minute} \times 60 \text{ minutes}$$



# Example 3

**Exhibit 5**  
**Chemical-Specific Reference Tables of Distances for Alternative Scenarios**

| Substance | Conditions of Release |                            |              | Reference Table Number |
|-----------|-----------------------|----------------------------|--------------|------------------------|
|           | Gas or Vapor Density  | Release Duration (minutes) | Topography   |                        |
| Chlorine  | Dense                 | 10-60                      | Rural, urban | 24                     |

**Reference Table 24**  
**Distances to Toxic Endpoint for Chlorine**  
**D Stability, Wind Speed 3.0 Meters per Second**

| Release Rate (lbs/min) | Distance to Endpoint (miles) |       |
|------------------------|------------------------------|-------|
|                        | Rural                        | Urban |
| 1                      | <0.1*                        | <0.1* |
| 2                      | 0.1                          |       |
| 5                      | 0.1                          |       |
| 10                     | 0.2                          | 0.1   |

# Poll Question 5

Have you reviewed or prepared worst-case releases for toxic solids?



# Example 4

## Worst-case scenario for toxic solids

5-pound bag of 70-percent phosmet pesticide (Imidan 70-W)

EPA emission factor 20 pounds/ton (1-percent) for industrial pigment mixing from weighing, mixing, grinding, tinting, thinning, and packaging.

Bag falls off a shelf and forms a 0.2672 ft<sup>3</sup> pile.

# Example 4

Release from largest container based on emission factor

$$QR = EF \times (LC \times CS) \times M$$

QR = Quantity Released

EF = Emission Factor

LC = Largest Container

CS = Concentration of Substance

M = Mitigation Release Inside Building

$$0.01925 \text{ pounds} = 0.01 \times (5 \text{ pounds} \times 0.70\text{-percent}) \times 0.55$$

# Example 4

Use Screen3 for dispersion modeling to find distance to endpoint

The screenshot displays the 'Screen3 for Windows [New]' application window. The interface includes a menu bar (File, Edit, Windows, Help) and a toolbar with various icons. The main area is titled 'Input Data' and contains several sections:

- Options:** A tabbed interface with 'Options', 'Source', and 'Receptors' tabs. The 'Options' tab is active.
- Title:** A text input field for the model title.
- Source Type:** Radio buttons for Point, Flare, Area, and Volume. 'Volume' is selected.
- Terrain Options:** Checkboxes for Flat (checked), Simple Elevated, and Complex.
- Fumigation:** Checkboxes for Inversion Break-up and Shoreline. 'Shoreline' is checked.
- Distance From Shoreline:** Two input fields for distance in feet (ft) and meters (m).
- Rural/Urban:** Radio buttons for Rural (checked) and Urban.
- Meteorology:**
  - Stability/Wind Speed:** Radio buttons for All Stab. & WS, Single Stability, and User Stab & WS. 'User Stab & WS' is selected. A 'Stability' dropdown menu is set to 'F'. 'Wind Speed' input fields show 3.3554 (miles/hr) and 1.5000 (m/s).
  - Temperature:** Input fields for Ambient Temperature in Kelvin (°K) and Fahrenheit (°F).
  - Mixing Heights:** Radio buttons for Regulatory (checked) and Brode Values.
  - Anemometer:** Input fields for Height in feet (ft) and meters (m), showing 32.8084 (ft) and 10.0000 (m).

A small 3D landscape icon is visible in the bottom left corner of the input data area.

# Example 4

Screen3 for Windows [New]

File Edit Windows Help

Input Data

Options | Source | Receptors

**Volume Source**

|                     | English          | Metric         |
|---------------------|------------------|----------------|
| Emission Rate:      | 0.019254 (lb/hr) | 0.002426 (g/s) |
| Release Height:     | 0.0000 (ft)      | 0.0000 (m)     |
| Initial Horz. Dim.: | 4.0000 (ft)      | 1.2192 (m)     |
| Initial Vert. Dim.: | 0.0167 (ft)      | 0.0051 (m)     |

**Building**

Height: [ ] (ft) [ ] (m)  
Length: [ ] (ft) [ ] (m)

**Cavity**


Regulatory Default  
 Schulman-Scire -- Stack not on structure  
 Schulman-Scire -- Stack on structure

Print values for all wind speeds

Ratio of distance of stack from the center of structure to side length

D/L for long side: [ ]  
D/L for short side: [ ]

Example:  $D/L \text{ (long)} = 35/100 = 0.35$   
 $D/L \text{ (short)} = 15/50 = 0.30$



# Example 4

Use Screen3 for dispersion modeling to find distance to endpoint

| DIST<br>(M) | CONC<br>(UG/M**3) | STAB | U10M<br>(M/S) | USTK<br>(M/S) | MIX HT<br>(M) | PLUME<br>HT (M) | SIGMA<br>Y (M) | SIGMA<br>Z (M) | DWASH |
|-------------|-------------------|------|---------------|---------------|---------------|-----------------|----------------|----------------|-------|
| 1.          | 0.000             | 0    | 0.0           | 0.0           | 0.0           | 0.00            | 0.00           | 0.00           |       |
| 10.         | 901.0             | 6    | 1.5           | 1.5           | 10000.0       | 0.00            | 1.61           | 0.36           | NO    |
| 11.         | 813.0             | 6    | 1.5           | 1.5           | 10000.0       | 0.00            | 1.65           | 0.38           | NO    |
| 12.         | 739.1             | 6    | 1.5           | 1.5           | 10000.0       | 0.00            | 1.69           | 0.41           | NO    |
| 13.         | 676.2             | 6    | 1.5           | 1.5           | 10000.0       | 0.00            | 1.73           | 0.44           | NO    |
| 14.         | 622.0             | 6    | 1.5           | 1.5           | 10000.0       | 0.00            | 1.77           | 0.47           | NO    |
| 15.         | 574.9             | 6    | 1.5           | 1.5           | 10000.0       | 0.00            | 1.81           | 0.49           | NO    |
| 16.         | 533.5             | 6    | 1.5           | 1.5           | 10000.0       | 0.00            | 1.85           | 0.52           | NO    |
| 17.         | 493.0             | 6    | 1.5           | 1.5           | 10000.0       | 0.00            | 1.89           | 0.55           | NO    |
| 18.         | 455.4             | 6    | 1.5           | 1.5           | 10000.0       | 0.00            | 1.93           | 0.57           | NO    |
| 19.         | 420.5             | 6    | 1.5           | 1.5           | 10000.0       | 0.00            | 1.97           | 0.60           | NO    |
| 20.         | 409.2             | 6    | 1.5           | 1.5           | 10000.0       | 0.00            | 2.01           | 0.63           | NO    |
| 30.         | 245.5             | 6    | 1.5           | 1.5           | 10000.0       | 0.00            | 2.41           | 0.87           | NO    |
| 40.         | 167.0             | 6    | 1.5           | 1.5           | 10000.0       | 0.00            | 2.80           | 1.10           | NO    |
| 50.         | 122.3             | 6    | 1.5           | 1.5           | 10000.0       | 0.00            | 3.19           | 1.32           | NO    |
| 60.         | 94.09             | 6    | 1.5           | 1.5           | 10000.0       | 0.00            | 3.57           | 1.53           | NO    |
| 70.         | 74.99             | 6    | 1.5           | 1.5           | 10000.0       | 0.00            | 3.95           | 1.74           | NO    |
| 80.         | 61.39             | 6    | 1.5           | 1.5           | 10000.0       | 0.00            | 4.33           | 1.94           | NO    |
| 90.         | 51.33             | 6    | 1.5           | 1.5           | 10000.0       | 0.00            | 4.70           | 2.13           | NO    |
| 100.        | 43.65             | 6    | 1.5           | 1.5           | 10000.0       | 0.00            | 5.07           | 2.33           | NO    |

Phosmet toxic endpoint 0.00054 mg/l



# Example 4

Worst-case release without known emission factor.

$$\text{ARF} = \frac{0.1064 \times (M_O^{0.125}) \times (H^{2.37})}{P_{BP}}$$

ARF = airborne release fraction

$M_O$  = mass of powder spilled (kg)

H = Spill height (m)

$P_{BP}$  = bulk density of powder (kg/m<sup>3</sup>)

Source:

[DOE-HDBK-3010-94](#)

[4.4.3.1.3 Free-Fall Spill of Powder Model 4-81](#)



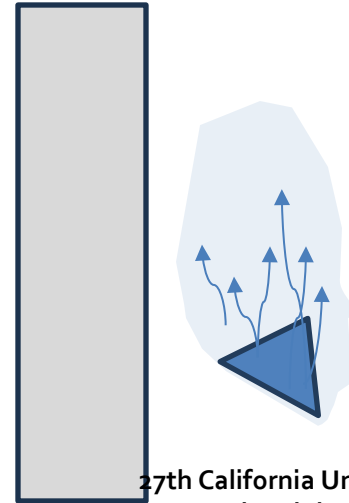
# Example 4

5-pound bag of Imidan 70-W with a density of 240 kg/m<sup>3</sup> falls from a 1.5-meter-high shelf.

$$\text{ARF} = \frac{0.1064 \times (M_O^{0.125} \times H^{2.37})}{P_{BP}^{1.02}}$$

$$0.001151 = \frac{0.1064 (2.27^{0.125} \times 1.5^{2.37})}{240^{1.02}}$$

$$0.001151 = \frac{0.1064 (1.17 \times 2.61)}{267.8}$$



# Example 4

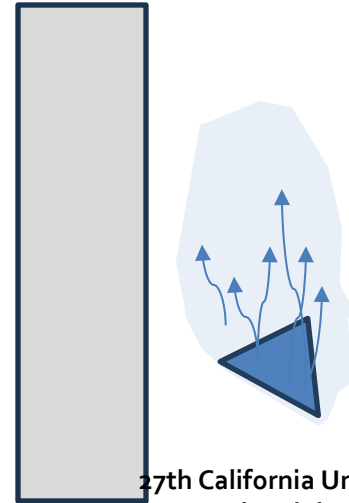
Release based on calculated airborne release fraction

$$QR = ARF \times (LC \times CS) \times M$$

$$0.002215 = 0.001151 \times (5\text{-pounds} \times 0.70) \times 0.55$$

$$0.002215 \text{ pounds}/60 \text{ minutes}$$

$$= 3.69 \times 10^{-5} \text{ pounds}/\text{minute}$$



27th California Unified Program  
Annual Training Conference  
March 24-27, 2025

# Example 4

Toxic endpoint of 0.00054 mg/l

Release rate  $3.69 \times 10^{-5}$  pounds/minute

Exhibit 3-1  
VULNERABLE ZONE DISTANCES FOR RATES OF RELEASE AND LEVEL OF CONCERN

SCREENING - Rural, F Atmospheric Stability, Low Wind Speed (3.4 miles per hour), Distances are Given in Miles

For Quantities of Release up to 10,000 pounds/minute

| QR<br>Rate of<br>Release<br>(#/min) | Levels of Concern (grams per cubic meter)         |        |        |       |       |        |       |        |      |      |       |      |       |     |      |     |      |     |     |     |      |
|-------------------------------------|---|--------|--------|-------|-------|--------|-------|--------|------|------|-------|------|-------|-----|------|-----|------|-----|-----|-----|------|
|                                     | (For LOC less than this, assume 10 mile distance) |        |        |       |       |        |       |        |      |      |       |      |       |     |      |     |      |     |     |     |      |
|                                     | 0.0001  | 0.0004 | 0.0007 | 0.001 | 0.002 | 0.0035 | 0.005 | 0.0075 | 0.01 | 0.02 | 0.035 | 0.05 | 0.075 | 0.1 | 0.25 | 0.5 | 0.75 | 1.0 | 2.0 | 5.0 | 10.0 |
| 1                                   | 9.0   | 2.5    | 1.7    | 1.3   | 0.9   | 0.6    | 0.5   | 0.4    | 0.3  | 0.2  | 0.2   | 0.1  | 0.1   | 0.1 | 0.1  | **  | **   | **  | **  | **  | **   |
| 2                                   | *   | 1.5    | 2.8    | 2.1   | 1.3   | 0.9    | 0.8   | 0.6    | 0.5  | 0.3  | 0.3   | 0.2  | 0.2   | 0.1 | 0.1  | 0.1 | 0.1  | **  | **  | **  | **   |
| 3                                   | *   | 6.7    | 3.9    | 2.9   | 1.7   | 1.2    | 1.0   | 0.8    | 0.6  | 0.4  | 0.3   | 0.3  | 0.2   | 0.2 | 0.1  | 0.1 | 0.1  | 0.1 | **  | **  | **   |
| 4                                   | *   | 9.0    | 5.1    | 3.7   | 2.1   | 1.5    | 1.2   | 0.9    | 0.8  | 0.5  | 0.4   | 0.3  | 0.2   | 0.2 | 0.1  | 0.1 | 0.1  | 0.1 | **  | **  | **   |
| 5                                   | *   | *      | 6.3    | 4.5   | 2.5   | 1.7    | 1.3   | 1.0    | 0.9  | 0.6  | 0.4   | 0.3  | 0.3   | 0.2 | 0.1  | 0.1 | 0.1  | 0.1 | **  | **  | **   |
| 8                                   | *   | *      | *      | 7.1   | 3.7   | 2.4    | 1.8   | 1.4    | 1.2  | 0.8  | 0.5   | 0.4  | 0.4   | 0.3 | 0.2  | 0.1 | 0.1  | 0.1 | 0.1 | **  | **   |
| 10                                  | *   | *      | *      | 9.0   | 4.5   | 2.8    | 2.1   | 1.6    | 1.3  | 0.9  | 0.6   | 0.5  | 0.4   | 0.3 | 0.2  | 0.1 | 0.1  | 0.1 | 0.1 | **  | **   |
| 15                                  | *   | *      | *      | *     | 6.7   | 3.9    | 2.9   | 2.1    | 1.7  | 1.1  | 0.8   | 0.6  | 0.5   | 0.4 | 0.3  | 0.2 | 0.1  | 0.1 | 0.1 | 0.1 | **   |
| 20                                  | *   | *      | *      | *     | 9.0   | 5.1    | 3.7   | 2.7    | 2.1  | 1.3  | 0.9   | 0.8  | 0.6   | 0.5 | 0.3  | 0.2 | 0.2  | 0.1 | 0.1 | 0.1 | **   |
| 25                                  | *   | *      | *      | *     | *     | 6.3    | 4.5   | 3.2    | 2.5  | 1.5  | 1.1   | 0.9  | 0.7   | 0.6 | 0.3  | 0.2 | 0.2  | 0.2 | 0.1 | 0.1 | **   |
| 30                                  | *   | *      | *      | *     | *     | 7.6    | 5.3   | 3.7    | 2.9  | 1.7  | 1.2   | 1.0  | 0.8   | 0.6 | 0.4  | 0.3 | 0.2  | 0.2 | 0.1 | 0.1 | 0.1  |
| 35                                  | *   | *      | *      | *     | *     | *      | 9.0   | 6.2    | 4.2  | 3.3  | 2.0   | 1.3  | 1.1   | 0.8 | 0.7  | 0.4 | 0.3  | 0.2 | 0.2 | 0.1 | 0.1  |
| 40                                  | *   | *      | *      | *     | *     | *      | *     | 7.1    | 4.8  | 3.7  | 2.1   | 1.5  | 1.2   | 0.9 | 0.8  | 0.4 | 0.3  | 0.2 | 0.2 | 0.1 | 0.1  |
| 45                                  | *   | *      | *      | *     | *     | *      | *     | 8.0    | 5.3  | 4.1  | 2.3   | 1.6  | 1.2   | 1.0 | 0.8  | 0.5 | 0.3  | 0.3 | 0.2 | 0.2 | 0.1  |
| 50                                  | *   | *      | *      | *     | *     | *      | *     | 9.0    | 5.9  | 4.5  | 2.5   | 1.7  | 1.3   | 1.0 | 0.9  | 0.5 | 0.3  | 0.3 | 0.2 | 0.2 | 0.1  |
| 60                                  | *   | *      | *      | *     | *     | *      | *     | *      | 7.1  | 5.3  | 2.9   | 1.9  | 1.5   | 1.2 | 1.0  | 0.6 | 0.4  | 0.3 | 0.3 | 0.2 | 0.1  |

# Example 4

2.5-mile distance to toxic endpoint at 1 pound/minute from Exhibit 3-1

Vast overestimate of with release rate increased to 1 pound/minute from  $3.69 \times 10^{-5}$  pounds/minute.

Air modeling for solids takes more effort than other substance types. Worst-case releases of solids typically don't result in offsite impacts.

# Example 5

Worst-case flammable release

50,000 pounds of propane liquefied under pressure

RMP\*Comp

[← Back](#)

**Errors Found**

No errors found

**Chemical Information**

Chemical Name: Propane  
CAS Number: 74-98-6  
Chemical Type: Flammable Gas

---

**Worst-case Analysis**

**Scenario type:**  Worst-case  Alternative

**Physical state:**  Unliquefied  
 Liquefied by refrigeration  
 Liquefied under pressure

**Quantity released:**

27th California Unified Program  
Annual Training Conference  
March 24-27, 2025

# Example 5

50,000 pounds of propane liquefied under pressure

## Estimated Distance Calculation

? Estimated distance to 1 psi overpressure: 0.3 miles (0.5 kilometers)

This is the distance to the overpressure endpoint of 1 pound per square inch specified for this regulated substance under the RMP Rule.

## Scenario Summary

Chemical: Propane

CAS number: 74-98-6

Threat type: Flammable Gas

Scenario type: Worst-case

Physical state: Liquefied under pressure

Quantity released: 50000 pounds

# Questions?





# Thank you

Contact Information:

**Jack Becker**

**Compliance Services Manager,**

**Condor Earth**

**(209) 454-7394**

**[jbecker@condorearth.com](mailto:jbecker@condorearth.com)**

27th California Unified Program  
Annual Training Conference  
March 24-27, 2025

